

CLAIMS

- 1 1. A method for applying an elastic member on an elastic web of
2 material comprising:
3 providing an elastic web of material running in a travelling direction;
4 applying adhesive in a predetermined adhesive pattern on the web
5 of material;
6 applying a continuous elastic member in an elastic pattern on the
7 adhesive, wherein the elastic member is applied in a direction of extension
8 which deviates from the travelling direction at least within portions of the
9 elastic member;
10 applying a non-elastic web of material over the elastic web of
11 material, wherein the non-elastic web of material is brought to cover the
12 adhesive pattern, whereby the elastic member is locked between the elastic
13 web of material and the non-elastic web of material in the applied position on
14 the adhesive pattern;
15 wherein the non-elastic web of material is given a band shape with
16 a first non-linear edge and a second non-linear edge and the shape of the
17 non-elastic web of material is brought to generally coincide with the shape of
18 the adhesive pattern.
- 1 2. The method according to claim 1, wherein the first non-linear
2 edge of the non-elastic material web is formed by cutting the material web
3 before laying down the non-elastic material web on the elastic material web.
- 1 3. The method according to claim 1, wherein the second non-
2 linear edge of the non-elastic material web is formed after laying down the
3 non-elastic material web on the elastic material web.

1 4. The method according to claim 3, wherein the elastic material
2 web constitutes a component in a production web for the production of
3 hygienic panties, wherein leg openings are cut out in the production web, the
4 second non-linear edge of the non-elastic material web being formed when
5 cutting the leg openings.

1 5. The method according to claim 4, wherein a plurality of
2 absorbent cores are applied to the production web between the leg
3 openings.

1 6. The method according to claim 1, wherein the elastic member
2 is laid down on the elastic material web in a sinus-curve shape.

1 7. The method according to claim 1, wherein the elastic member,
2 along at least one part of its length, is laid down outside of the elastic
3 material web.

1 8. The method according to claim 7, wherein the at least one part
2 of the elastic member which is laid down outside the elastic material web is
3 cut away after application of the non-elastic material web.

1 9. The method according to claim 1, wherein the elastic member
2 comprises at least two part-members.

1 10. The method according to claim 1, wherein the non-elastic
2 material web is constituted by a nonwoven material.

- 1 11. The method according to claim 1, wherein the elastic material
- 2 web is constituted by a three-layer laminate having a nonwoven layer
- 3 attached to each side of an apertured elastic film.